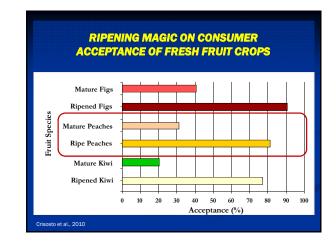
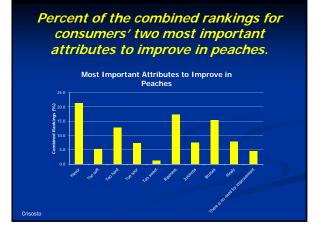


#### Managing the Postharvest Environment to Optimize Consumer Acceptance

Mark Ritenour University of Florida Indian River Research and Education Center

UF IFAS Extension





#### **Ripening Pattern** · Commodities that have a "ripening phase" are called Red Colors Yellow Colors "Climacteric". Sugars Flavors RATES Aromas Soluble Pectins AMOUNTS OR Polymerized Tannins CO<sub>2</sub> or O<sub>2</sub> Green Color Starch Acidity Insoluble Pectins Flesh Firmness Unnolymerized Tanni

Fig. 22.4. Schermatic presentation of compositional changes associated with first irrepaing in relation to chylene producti and respiration (CO<sub>2</sub> production or O<sub>2</sub> consumption). From: Peaches, Plums, and Nectarines – Growing and Handling for Fresh N

# Ripening

- Optimum temperature for ripening are ~ 68 to 72F (20 to 22C) with RH of 90-95%.
  - Temperature above 30C inhibits ethylene biosynthesis.
- Ethylene treatments of 10 to 100 ppm can be used to accelerate ripening.

#### Table 22.3. Ethylene effects on stone fruit ripening as indicated by flesh firmness (means $\pm$ standard deviation)

Days at 68°F (20°C)	Treatment	Flesh firmness (pound-force)		
		Nectarine	Peach	Plum
0	At harvest	$11.6 \pm 2.1$	$15.3 \pm 1.5$	6.1 ± 1.9
4	Without added ethylene	$2.3 \pm 1.0$	$2.8 \pm 1.2$	3.7 ± 2.1
4	With 20 ppm	$1.8\pm0.4$	$2.2\pm0.6$	$1.8 \pm 1.0$

From: Peaches, Plums, and Nectarines - Growing and Handling for Fresh Market

### **Mechanical Injury**

Stone fruit are very susceptible to mechanical injury.



#### **Minimizing Injury**

- · Careful handling of all produce containers.
- · Use bubble plastic liners and top pads in field bins.
- Minimize distance of forklift movement of field bins to loading point.
- Grade farm roads and restrict travel speed of transport vehicles relative to road quality.
- Use good (i.e., "air") suspension systems on all trucks and reduce tire pressure.
- Keep all packing equipment clean to avoid abrasive surfaces.
- Immobilize fruit within shipping containers.

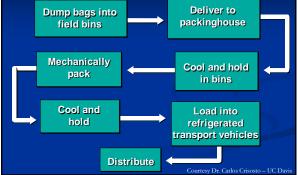
### **Postharvest Handling**

- Two main ways to handle the fruit.
  - Mechanized packing
    Requires firmer, lessmature fruit
    - Allows various postharvest treatments such as cleaning fungicide application, etc.
  - "Ranch" packing
    - Required when handling
      "tree ripe" fruit

Crisosto & Mitchell, 2

Figure 28.4	
Postharvest handling of fres	h-shipped stone fruits.
Hand-h	
Ranch pack (tree ripe)	Mechanized packs
Buckets set on bucket trailer	Buckets or bags dumped
	into field bins
Delivery to packing area	
1	Delivery to packinghouse
	Cool (optional)
1	
1	Hold in bins
Hand-sorting, sizing,	Mechanized packing, dump
and size packing from bucket	clean, defuzz, wax/fungicide, sort/grade, filling/packing
packing international	soregrade, surgpacking
Transfer to central cooling	for cooling and holiding
Loading into refrigera	ted transport vehicles
Distribution to local markets,	U.S. markets, export markets





# Receiving

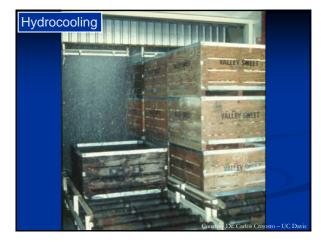
- Provide shade to prevent heating and sunburn.
  - Shade can also be provided within the field (e.g. cover with palm fronds or use shade cloth).
- Move into packing operation quickly.

noto Courtesy Dr. Carlos isosto – UC Davis

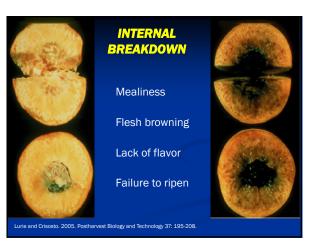


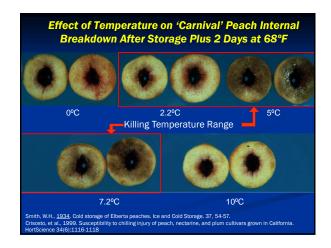
### Cooling

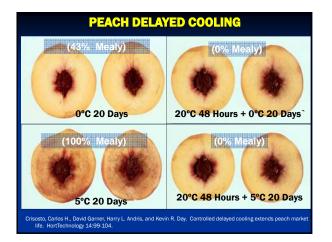
- Minimize time between harvest and cooling.
- Cooling before grading (e.g. in field containers):
  - May extend storage life (esp. slows softening).
  - Extra expense of cooling unmarketable product.
  - Energy to cool will be lost if commodity is allowed to warm during packinghouse operations.
  - Re-warming & condensation may cause additional decay.
  - In some cases, delayed cooling may reduce IB.













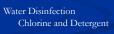








Brushing and Washing













#### Packing

 By hand place pack.



#### Packing

Mechanized
 Volume fill



#### Packaging Requirements of the Commodity

- Protect the commodity.
  - · Immobilize the product.
  - Protect against crushing (stacking), impacts, vibration damage, etc. Possible use of trays, cups, liners, pads, etc.
  - Withstand packages stacked at least one pallet high.
  - Maintain strength under high humidities (or free moisture in some cases).
  - Protect against contamination (fungi, insects, bacteria).

#### Packaging Requirements of the Commodity

- Provide (or modify) gas exchange.
- Prevent/slow water loss.
- · Allow cooling and/or insulate from heating.
  - Recommended 5% side venting (adequate air flow with good structural strength). ~3% venting in the top and bottom.
    - Vents should align even when cross stacking.
  - Internal packing should not restrict air movement.

# Assembly – Unitizing in pallets, bins, etc.

- Protects the commodity (e.g. product shifting).
  - Systems such as gluing, interlocking packages, wrapping pallets, bracing, etc. help maintain unit integrity during transport.

### **Quality Control (QC)**

- One person should be responsible for an operation's QC and given enforcement authority.
- Effective QC measures must be established throughout the entire postharvest system.





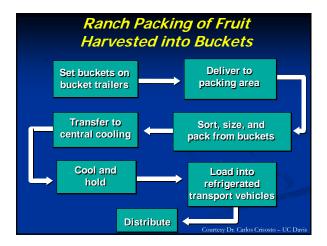
#### Optimal Storage Conditions:

-1 to 1ºC 90 to 95% RH

Storage Duration:

2 to 6 weeks, depending on cultivar



















BRUISING IN DIFFERENT BOXES Measured at Atlanta, Distribution Center				
BOX-TRAY	YELLOW	WHITE		
CORRUGATED-SHOE BOX STANDARD	1.4%	2.5%		
CORRUGATED-EURO HAMMOCK	2.0%	0.6%		
RPC-EURO STANDARD	2.0%	0.5%		
RPC-EURO HAMMOCK	0.25%	0.4%		
Firmness from 2-8lbs				

 Stone fruit temperature measured upon arrival at the retail warehouse after 3 days truck shipment, 1996.

 Image: shipment, 1996.

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Thank You